

Welding Certificate



No.: MZ.1090-2.0715-05

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:
This welding certificate is valid in connection with the EC-Certificate No.: 2374-CPR-0715 in the field of CPR

Manufacturer: FSM Frankenberger GmbH
Friedrichstraße 95
D – 10117 Berlin

Essential manufacturing facility(ies): FSM Frankenberger GmbH
Vor dem Hohen Stein 1
D – 35415 Pohlheim/Garbenteich

Technical specification: EN 1090-2:2018

Execution class(es): EXC2 according to EN 1090-2:2018

Welding Process(es):
(Reference no. acc. to DIN EN ISO 4063)
111 - Manual metal arc welding
135 - MAG welding with solid wire electrode
141 - TIG welding with solid filler material

Parent Material:
(Grade, Standard)
Structural steel grade \leq S275 according to EN 1090-2, table 2 and 3
Stainless steel with 0,2% proof strength grade \leq 275 N/mm² according to EN 1090-2, table 4

Responsible Welding Coordinator:
(Surname, Name, Date of birth, Qualification)
Carsten Coors, 28.06.1970, IWS

Substitute:
(Surname, Name, Date of birth, Qualification)
Guido Frankenberger, 04.05.1971, EWE

Supporter:
(Surname, Name, Date of birth, Qualification)
not named

Confirmation: All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Begin of validity:
(First issue date)
02.01.2015

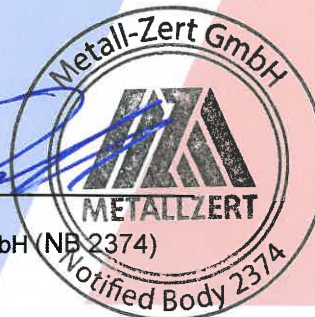
Next surveillance date: 02.01.2026

Period of validity: This certificate remains valid until 02.07.2026, as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.

Remarks: none

Place and issue date: Essen, 10.02.2023


Dipl.-Ing. (FH) Korff, Klaus
Certification body Metall-Zert GmbH (NB 2374)



Certificate of Conformity



of the factory production control

2374-CPR-0715

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product(s):

Construction Product:

Structural steel components up to EXC2 according EN 1090-2,
for structural use in all types of construction works.

Limitations: -

CE-marking methods: 1; 3a according **EN 1090-1: 2009+A1:2011**

placed on the market under the name or trade mark of:

FSM Frankenberger GmbH
Friedrichstraße 95
D – 10117 Berlin

and produced in the manufacturing plant:

FSM Frankenberger GmbH
Vor dem Hohen Stein 1
D – 35415 Pohlheim/Garbenteich

This certificate attests that all provisions concerning the assessment and verification
of constancy of performance described in
EN 1090-1: 2009+A1:2011


under system 2+ are applied and that the factory production control is assessed
to be in conformity with the applicable requirements.

This certificate was first issued on: 02.01.2015

This certificate will remain valid until **02.07.2026**, as long as neither the ETA (European Technical Assessment), the EAD (European Assessment Document), the construction product, the AVCP (Assessment and Verification of Constancy of Performance) methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Next surveillance date: 02.01.2026

Essen, 10.02.2023


Dipl.-Ing. (FH) Korff, Klaus
Certification body Metall-Zert GmbH

